# SECTION 042200 - CONCRETE UNIT MASONRY

## PART 1 - GENERAL

### 1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

### 1.2 SUMMARY

A. Section Includes:

1. Concrete masonry units.
2. Mortar and grout.
3. Steel reinforcing bars.
4. Masonry-joint reinforcement.
5. Embedded flashing.
6. Miscellaneous masonry accessories.

B. Related Requirements:

1. Section 031000 "Concrete Forming and Accessories" for installing dovetail slots for masonry anchors.
2. Section 042113 "Brick Masonry" for furnishing brick masonry construction.
3. Section 051200 "Structural Steel Framing" for installing anchor sections of adjustable masonry anchors for connecting to structural steel frame.
4. Section 054400 "Cold-Formed Metal Trusses" for roof structure.
5. Section 076200 "Sheet Metal Flashing and Trim" for exposed sheet metal flashing and for furnishing manufactured reglets installed in masonry joints.

### 1.3 DEFINITIONS

A. CMU(s): Concrete masonry unit(s).

B. Reinforced Masonry: Masonry containing reinforcing steel in grouted cells.

### 1.4 PREINSTALLATION MEETINGS

A. Preinstallation Conference: Conduct conference at Project site.

1.5 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Shop Drawings: For the following:

1. Masonry Units: Show sizes, profiles, coursing, and locations of special shapes.
2. Reinforcing Steel: Detail bending, lap lengths, and placement of unit masonry reinforcing bars. Comply with ACI 315. Show elevations of reinforced walls.
3. Fabricated Flashing: Detail corner units, end-dam units, and other special applications.

C. Samples for Verification: For each type and color of the following:

1. Colored-aggregate Mortar: Make Samples using same sand and mortar ingredients to be used on Project.

1.6 INFORMATIONAL SUBMITTALS

A. Qualification Data: For testing agency.

B. Material Certificates: For each type and size of the following:

1. Masonry units.

a. Include material and strength test reports substantiating compliance with requirements.
b. For masonry units used in structural masonry, include data and calculations establishing average net-area compressive strength of units.

2. Integral water repellant used in CMUs.
3. Cementitious materials. Include name of manufacturer, brand name, and type.
4. Mortar admixtures.
5. Preblended, dry mortar mixes. Include description of type and proportions of ingredients.
6. Grout mixes. Include description of type and proportions of ingredients.
7. Reinforcing bars.
8. Joint reinforcement.
9. Anchors, ties, and metal accessories.

C. Mix Designs: For each type of mortar and grout. Include description of type and proportions of ingredients.

1. Include test reports for mortar mixes required to comply with property specification. Test according to ASTM C109/C109M for compressive strength, ASTM C1506 for water retention, and ASTM C91/C91M for air content.
2. Include test reports, according to ASTM C1019, for grout mixes required to comply with compressive strength requirement.

D. Statement of Compressive Strength of Masonry: For each combination of masonry unit type and mortar type, provide statement of average net-area compressive strength of masonry units, mortar type, and resulting net-area compressive strength of masonry determined according to TMS 602/ACI 530.1/ASCE 6.

E. Cold-Weather and Hot-Weather Procedures: Detailed description of methods, materials, and equipment to be used to comply with requirements.

## 1.7 QUALITY ASSURANCE

A. Testing Agency Qualifications: Qualified according to ASTM C 1093 for testing indicated.

B. Source Limitations for Masonry Units: Obtain exposed masonry units of a uniform texture and color, or a uniform blend within the ranges accepted for these characteristics, from single source from single manufacturer for each product required.

C. Source Limitations for Mortar Materials: Obtain mortar ingredients of a uniform quality, including color for exposed masonry, from single manufacturer for each cementitious component and from single source or producer for each aggregate.

D. Masonry Standard: Comply with ACI 530.1/ASCE 6/TMS 602 unless modified by requirements in the Contract Documents.

E. Mockups: Build mockups to verify selections made under sample submittals and to demonstrate aesthetic effects and set quality standards for materials and execution.

1. Build mockup of typical wall area as required by Section 042113 "Brick Masonry". Include each type of masonry unit, including CMU's, used on project.
2. Approval of mockups is for color, texture, and blending of masonry units; relationship of mortar and sealant colors to masonry unit colors; tooling of joints; and aesthetic qualities of workmanship.

    a. Approval of mockups is also for other material and construction qualities specifically approved by Architect in writing.
    b. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless such deviations are specifically approved by Architect in writing.

3. Approved mockups may not remain as part of the completed Work.

## 1.8 DELIVERY, STORAGE, AND HANDLING

A. Store masonry units on elevated platforms in a dry location. If units are not stored in an enclosed location, cover tops and sides of stacks with waterproof sheeting, securely tied. If units become wet, do not install until they are dry.

B. Store cementitious materials on elevated platforms, under cover, and in a dry location. Do not use cementitious materials that have become damp.

C. Store aggregates where grading and other required characteristics can be maintained and contamination avoided.

D. Deliver preblended, dry mortar mix in moisture-resistant containers. Store preblended, dry mortar mix in delivery containers on elevated platforms in a dry location or in covered weatherproof dispensing silos.

E. Store masonry accessories, including metal items, to prevent corrosion and accumulation of dirt and oil.

1.9 FIELD CONDITIONS

A. Protection of Masonry: During construction, cover tops of walls, projections, and sills with waterproof sheeting at end of each day's work. Cover partially completed masonry when construction is not in progress.

1. Extend cover a minimum of 24-inches down both sides of walls and hold cover securely in place.
2. Where one wythe of multi-wythe masonry walls is completed in advance of other wythes, secure cover a minimum of 24-inches down face next to unconstructed wythe and hold cover in place.

B. Do not apply uniform floor or roof loads for at least 12 hours and concentrated loads for at least three days after building masonry walls or columns.

C. Stain Prevention: Prevent grout, mortar, and soil from staining the face of masonry to be left exposed or painted. Immediately remove grout, mortar, and soil that come in contact with such masonry.

1. Protect base of walls from rain-splashed mud and from mortar splatter by spreading coverings on ground and over wall surface.
2. Protect sills, ledges, and projections from mortar droppings.
3. Protect surfaces of window and door frames, as well as similar products with painted and integral finishes, from mortar droppings.
4. Turn scaffold boards near the wall on edge at the end of each day to prevent rain from splashing mortar and dirt onto completed masonry.

D. Cold-Weather Requirements: Do not use frozen materials or materials mixed or coated with ice or frost. Do not build on frozen substrates. Remove and replace unit masonry damaged by frost or by freezing conditions. Comply with cold-weather construction requirements contained in TMS 602/ACI 530.1/ASCE 6.

1. Cold-Weather Cleaning: Use liquid cleaning methods only when air temperature is 40 deg F and higher and will remain so until masonry has dried, but not less than seven days after completing cleaning.

E. Hot-Weather Requirements: Comply with hot-weather construction requirements contained in TMS 602/ACI 530.1/ASCE 6.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Source Limitations for Masonry Units: Obtain exposed masonry units of a uniform texture and color, or a uniform blend within the ranges accepted for these characteristics, from single source from single manufacturer for each product required.

B. Source Limitations for Mortar Materials: Obtain mortar ingredients of a uniform quality, including color for exposed masonry, from single manufacturer for each cementitious component and from single source or producer for each aggregate.

2.2 PERFORMANCE REQUIREMENTS

A. Provide structural unit masonry that develops indicated net-area compressive strengths at 28 days.

1. Determine net-area compressive strength of masonry from average net-area compressive strengths of masonry units and mortar types (unit-strength method) according to TMS 602/ACI 530.1/ASCE 6.
2. Determine net-area compressive strength of masonry by testing masonry prisms according to ASTM C1314.

2.3 UNIT MASONRY, GENERAL

A. Masonry Standard: Comply with TMS 602/ACI 530.1/ASCE 6 except as modified by requirements in the Contract Documents.

B. Defective Units: Referenced masonry unit standards may allow a certain percentage of units to contain chips, cracks, or other defects exceeding limits stated. Do not use units where such defects are exposed in the completed Work.

C. Fire-Resistance Ratings: Comply with requirements for fire-resistance-rated assembly designs indicated.

1. Where fire-resistance-rated construction is indicated, units shall be listed and labeled by a qualified testing agency acceptable to authorities having jurisdiction.

## 2.4 CONCRETE MASONRY UNITS

A. Shapes: Provide shapes indicated and as follows, with exposed surfaces matching exposed faces of adjacent units unless otherwise indicated.

1. Provide special shapes for lintels, corners, jambs, sashes, movement joints, headers, bonding, and other special conditions.
2. Provide bullnose units for outside corners unless otherwise indicated.

B. CMUs: ASTM C 90.

1. Unit Compressive Strength: Provide units with minimum average net-area compressive strength of 3050 psi.
2. Density Classification: Normal weight, linear shrinkage not to exceed 0.065 percent.
3. Size (Width): Manufactured to dimensions 3/8-inch less than nominal dimensions.
4. Unit Compressive Strength: Provide units with minimum average net-area compressive strength of 3750 psi.
5. Pattern:

a. One-half running bond.

## 2.5 MASONRY LINTELS

A. Masonry Lintels: Built-in-place masonry lintels made from bond beam CMUs matching adjacent CMUs in color, texture, and density classification, with reinforcing bars placed as indicated and filled with coarse grout. Cure precast lintels before handling and installing. Temporarily support built-in-place lintels until cured.

## 2.6 MORTAR AND GROUT MATERIALS

A. Portland Cement: ASTM C150/C150M, Type I or II, except Type III may be used for cold-weather construction. Provide natural color or white cement as required to produce mortar color indicated.

1. Alkali content shall not be more than 0.1 percent when tested according to ASTM C114.

B. Hydrated Lime: ASTM C207, Type S.

C. Portland Cement-Lime Mix: Packaged blend of Portland cement and hydrated lime containing no other ingredients.

D. Mortar Cement: ASTM C 1329/C 1329M.

1. Products: Subject to compliance with requirements, provide one of the following:

a. Capital Materials Corp.

b. Cemex.
c. Essroc.
d. Holcim (US), Inc.
e. Lafarge North America, Inc.
f. Lehigh Cement Co, Inc.
g. National Cement Co., Inc.
h. Private-labeled product that utilizes cement manufactured by one of listed manufacturers above.

E. Aggregate for Mortar: ASTM C 144.

F. Aggregate for Grout: ASTM C 404.

1. Fine Aggregate: Gradation in accordance with INDOT No. 23.
2. Coarse Aggregate: One hundred percent of the coarse aggregate shall pass the 1/2 in. sieve and no more than 5% shall pass the No. 30 sieve.

G. Cold-Weather Admixture: No cold-weather admixtures shall be used.

H. Water: Potable.

## 2.7 REINFORCEMENT

A. Uncoated Steel Reinforcing Bars: ASTM A 615 or ASTM A 996, Grade 60.

B. Reinforcing Bar Positioners: Wire units designed to fit into mortar bed joints spanning masonry unit cells and to hold reinforcing bars in center of cells. Units are formed from 0.148-inch steel wire, hot-dip galvanized after fabrication. Provide units designed for number of bars indicated.

1. Heckmann Building Products, Inc.; No. 376 Rebar Positioner.
2. Hohman & Barnard, Inc.; RB Rebar Positioners, RB-Twin Rebar Positioners.
3. Wire-Bond; O-Ring or Double O-Ring Rebar Positioner.

C. Masonry Joint Reinforcement, General: Ladder or Truss joint reinforcement confirming to ASTM A 951.

1. Interior Walls: Hot-dip galvanized, carbon steel.
2. Exterior Walls: Hot-dip galvanized, carbon steel.
3. Wire Size for Side Rods: 0.187-inch diameter.
4. Wire Size for Cross Rods: 0.187-inch diameter.
5. Wire Size for Veneer Ties: 0.187-inch diameter.
6. Spacing of Cross Rods, Tabs, and Cross Ties: Not more than 16-inches o.c.
7. Provide in lengths of not less than 10 feet, with prefabricated corner and tee units.

2.8 TIES AND ANCHORS

A. General: Ties and anchors shall extend at least 1-1/2-inches into masonry but with at least a 5/8 cover on outside face.

B. Materials: Provide ties and anchors specified in this article that are made from materials that comply with the following unless otherwise indicated.

1. Hot-Dip Galvanized, Carbon-Steel Wire: ASTM A 82; with ASTM A 153, Class B-2 coating.
2. Steel Sheet, Galvanized after Fabrication: ASTM A 1008, Commercial Steel, with ASTM A 153, Class B coating.
3. Steel Plates, Shapes, and Bars: ASTM A 36.

C. Wire Ties, General: Unless otherwise indicated, size wire ties to extend at least halfway through veneer but with at least 5/8-inch cover on outside face. Outer ends of wires are bent 90 degrees and extend 2-inches parallel to face of veneer.

D. Individual Wire Ties: Rectangular units with closed ends and not less than 4-inches wide.

1. Where wythes do not align or are of different materials, use adjustable ties with pintle-and-eye connections having a maximum adjustment of 1-1/4-inches.
2. Wire: Fabricate from 3/16-inch-diameter, hot-dip galvanized steel wire.

E. Rigid Anchors (Load Bearing CMU to Load Bearing CMU): Fabricate from steel bars 1-1/2- inches wide by 1/4-inch thick by 24-inches long, with ends turned up 2-inches or with cross pins unless otherwise indicated.

1. Corrosion Protection: Hot-dip galvanized to comply with ASTM A 153.

F. Horizontal Joint Reinforcement (CMU to CMU): Fabricate from steel wire 3/16-inches diameter.

1. Hohmann & Barnard, Inc.; 130 Truss-Tri-Mesh or approved equal.
2. Corrosion Protection: Hot-dip galvanized to comply with ASTM A 153.

G. Adjustable Thermal Masonry-Veneer Anchors to Cold-Formed Steel Studs:

1. General: Provide anchors that allow vertical adjustment but resist tension and compression forces perpendicular to plane of wall, for attachment through sheathing to steel studs, and as follows:

a. Products:

1) Hohmann & Barnard, Inc.; Veneer Anchor, 2-Seal Wing Nut Tie.
2) Heckmann Building Products, Inc.; Pos-I-Tie.

2. Wire Ties: Manufacturer's standard galvanized wire tie for product fabricated from 0.187-inch-diameter, hot-dip galvanized-steel wire unless otherwise indicated.
3. Corrosion Protection: Hot-dip galvanize after fabrication.

H. Partition Top Anchors: 0.105-inch-thick metal plate with 3/8-inch diameter metal rod 6-inches long welded to plate and with closed-end plastic tube fitted over rod that allows rod to move in and out of tube. Fabricate from stainless-steel.

## 2.9 MISCELLANEOUS ANCHORS

A. Post-installed Anchors: Provide chemical or torque-controlled expansion anchors, with capability to sustain, without failure, a load equal to six times the load imposed when installed in solid or grouted unit masonry and equal to four times the load imposed when installed in concrete, as determined by testing per ASTM E 488 conducted by a qualified independent testing agency.

1. Manufacturers:

   a. HILTI.
   b. Simpson Strong-Tie.
   c. Redhead.

2. Corrosion Protection: Carbon-steel components zinc plated to comply with ASTM B 633, Class Fe/Zn 5 (5 microns) for Class SC 1 service condition (mild).
3. Where post-installed anchors are indicated in Drawings, provide type indicated. If not indicated provide either chemical or torque-controlled expansion as required above.

## 2.10 MISCELLANEOUS MASONRY ACCESSORIES

A. Preformed Control-Joint Gaskets: Made from PVC, complying with ASTM D 2287, Type PVC-65406 and designed to fit standard sash block and to maintain lateral stability in masonry wall; size and configuration as indicated.

B. Weep/Cavity Vent Products: Use the following unless otherwise indicated:

1. Cellular Plastic Weep/Vent: One-piece, flexible extrusion made from UV-resistant polypropylene copolymer, full height and width of head joint and depth 1/8-inch less than depth of outer wythe in a color selected from manufacturer's standard.

   a. Products: Subject to compliance with requirements, provide one of the following:

      1) Advanced Building Products; Mortar Maze Cell vent.
      2) Heckman Building products, Inc.; No. Cell Vent.
      3) Hohmann & Barnard, Inc.; QV Quadro-Vent.
      4) Wire-Bond; Cell Vent.

D. Cavity Drainage Material: Free-draining mesh, made from polymer strands that will no degrade within the wall cavity.

1. Products: Subject to compliance with requirements, provide one of the following:

a. Advanced Building Products; Mortar Maze Cell vent.
b. Archovations, Inc.; CavClear masonry Mat.
c. Heckman Building products, Inc.; No. Cell Vent.
d. Hohmann & Barnard, Inc.; QV Quadro-Vent.
e. Mortar Net USA, Ltd; Mortar net or Wall Defender.

## 2.11 MASONRY CLEANERS

A. Proprietary Acidic Cleaner: Manufacturer's standard-strength cleaner designed for removing mortar/grout stains, efflorescence, and other new construction stains from new masonry without discoloring or damaging masonry surfaces. Use product expressly approved for intended use by cleaner manufacturer and manufacturer of masonry units being cleaned.

## 2.12 MORTAR AND GROUT MIXES

A. General: Do not use admixtures, including pigments, air-entraining agents, accelerators, retarders, water-repellent agents, antifreeze compounds, or other admixtures, unless otherwise indicated.

1. Do not use calcium chloride in mortar or grout.
2. Limit cementitious materials in mortar to Portland cement and lime.

B. Preblended, Dry Mortar Mix: Furnish dry mortar ingredients in form of a preblended mix. Measure quantities by weight to ensure accurate proportions, and thoroughly blend ingredients before delivering to Project site.

C. Mortar for Unit Masonry: Comply with ASTM C 270, Proportion Specification. Provide the following types of mortar for applications stated unless another type is indicated.

1. Concrete Masonry Unit Construction:

a. Portland Cement-Lime Mix: Packaged blend of Portland cement and hydrated lime containing no other ingredients, use Type S.

D. Grout for Unit Masonry: Comply with ASTM C 476.

1. Use grout of type indicated or, if not otherwise indicated, of type (fine or coarse) that will comply with Table 1.15.1 in ACI 530.1/ASCE 6/TMS 602 for dimensions of grout spaces and pour height.
2. Provide grout with a slump of 8 to 11-inches as measured according to ASTM C 143.

## PART 3 - EXECUTION

### 3.1 EXAMINATION

A. Examine conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.

1. For the record, prepare written report, endorsed by Installer, listing conditions detrimental to performance of the Work.
2. Verify that foundations are within tolerances specified.
3. Verify that reinforcing dowels are properly placed.
4. Verify that substrates are free of substances that would impair mortar bond.

B. Before installation, examine rough-in and built-in construction for piping systems to verify actual locations of piping.

C. Proceed with installation only after unsatisfactory conditions have been corrected.

D. Preparation: Prepare surfaces and materials in accordance with MSJC Specifications for Masonry Structures. If preparation is the responsibility of another installer, notify Architect in writing of deviations from manufacturer's recommended installation tolerances and conditions.

### 3.2 INSTALLATION, GENERAL

A. Build chases and recesses to accommodate items specified in this and other Sections.

B. Leave openings for equipment to be installed before completing masonry. After installing equipment, complete masonry to match construction immediately adjacent to opening.

C. Use full-size units without cutting if possible. If cutting is required to provide a continuous pattern or to fit adjoining construction, cut units with motor-driven saws; provide clean, sharp, unchipped edges. Allow units to dry before laying unless wetting of units is specified. Install cut units with cut surfaces and, where possible, cut edges concealed.

D. Concrete Masonry Units:

1. Install concrete masonry units in accordance with standard masonry practices, NCMA and MSJC Specifications for Masonry Structures and manufacturer's instructions.
2. Lay units by selecting product from more than one pallet at a time during installation.
3. Lay units with full mortar head and bed joints.
4. All cutting shall be done with masonry saw to provide, clean, sharp, unchipped edges.
5. Do not use masonry units with broken corners and edges in excess of ASTM C90 and ASTM C1634.
6. Temporary Formwork and Shores: Construct formwork to support reinforced masonry elements during construction.

7. Provide temporary bracing during installation of masonry work. Maintain in place until building structure provides permanent bracing.

## 3.3 TOLERANCES

A. Dimensions and Locations of Elements:

1. For dimensions in cross section or elevation, do not vary by more than plus 1/2-inch or minus 1/4-inch.
2. For location of elements in plan, do not vary from that indicated by more than plus or minus 1/2-inch.
3. For location of elements in elevation, do not vary from that indicated by more than plus or minus 1/4-inch in a story height or 1/2-inch total.

B. Lines and Levels:

1. For bed joints and top surfaces of bearing walls, do not vary from level by more than 1/4-inch in 10 feet, or 1/2-inch maximum.
2. For conspicuous horizontal lines, such as lintels, sills, parapets, and reveals, do not vary from level by more than 1/8-inch in 10 feet, 1/4-inch in 20 feet, or 1/2-inch maximum.
3. For vertical lines and surfaces do not vary from plumb by more than 1/4-inch in 10 feet, 3/8-inch in 20 feet, or 1/2-inch maximum.
4. For conspicuous vertical lines, such as external corners, door jambs, reveals, and expansion and control joints, do not vary from plumb by more than 1/8-inch in 10 feet, 1/4-inch in 20 feet, or 1/2-inch maximum.
5. For lines and surfaces, do not vary from straight by more than 1/4-inch in 10 feet, 3/8-inch in 20 feet, or 1/2-inch maximum.
6. For vertical alignment of exposed head joints, do not vary from plumb by more than 1/4-inch in 10 feet, or 1/2-inch maximum.
7. For faces of adjacent exposed masonry units, do not vary from flush alignment by more than 1/16-inch.

C. Joints:

1. For bed joints, do not vary from thickness indicated by more than plus or minus 1/8- inch, with a maximum thickness limited to 1/2-inch.
2. For exposed bed joints, do not vary from bed-joint thickness of adjacent courses by more than 1/8-inch.
3. For head and collar joints, do not vary from thickness indicated by more than plus 3/8- inch or minus 1/4-inch.
4. For exposed head joints, do not vary from thickness indicated by more than plus or minus 1/8-inch.

## 3.4 LAYING MASONRY WALLS

A. Lay out walls in advance for accurate spacing of surface bond patterns with uniform joint thicknesses and for accurate location of openings, movement-type joints, returns, and offsets.

Avoid using less-than-half-size units, particularly at corners, jambs, and, where possible, at other locations.

B. Bond Pattern for Exposed Masonry: Unless otherwise indicated, lay exposed masonry in running bond; do not use units with less-than-nominal 4-inch horizontal face dimensions at corners or jambs.

C. Lay concealed masonry with all units in a wythe in running bond. Bond and interlock each course of each wythe at corners. Do not use units with less-than-nominal 4-inch horizontal face dimensions at corners or jambs.

D. Stopping and Resuming Work: Stop work by stepping back units in each course from those in course below; do not tooth. When resuming work, clean masonry surfaces that are to receive mortar, remove loose masonry units and mortar, and wet brick if required before laying fresh masonry.

E. Built-in Work: As construction progresses, build in items specified in this and other Sections. Fill in solidly with masonry around built-in items.

1. Conduits and built-in items shall not be set in masonry unit cell containing reinforcement.

F. Fill space between steel frames and masonry solidly with mortar unless otherwise indicated.

G. Where built-in items are to be embedded in cores of hollow masonry units, place a layer of metal lath, wire mesh, or plastic mesh in the joint below, and rod mortar or grout into core.

H. Fill cores in hollow CMUs with grout 24-inches under bearing plates, beams, lintels, posts, and similar items unless otherwise indicated.

I. Build non-load-bearing interior partitions full height of story to underside of solid floor or roof structure above unless otherwise indicated.

1. Install compressible filler in joint between top of partition and underside of structure above.
2. Brace non-load bearing interior concrete masonry walls as indicated.
3. At fire-rated partitions, treat joint between top of partition and underside of structure above to comply with Division 07 Section "Fire-Resistive Joint Systems."

## 3.5 MORTAR BEDDING AND JOINTING

A. Lay hollow CMUs as follows:

1. Bed face shells in mortar and make head joints of depth equal to bed joints.
2. Bed webs in mortar in all courses of piers, columns, and pilasters.
3. Bed webs in mortar in grouted masonry, including starting course on footings.
4. Fully bed entire units, including areas under cells, at starting course on footings where cells are not grouted.

B. Lay solid CMUs with completely filled bed and head joints; butter ends with sufficient mortar to fill head joints and shove into place. Do not deeply furrow bed joints or slush head joints.

C. Rake out mortar joints at pre-faced CMUs to a uniform depth of 1/4-inch and point with epoxy mortar to comply with epoxy-mortar manufacturer's written instructions.

D. Tool exposed joints slightly concave when thumbprint hard, using a jointer larger than joint thickness unless otherwise indicated.

E. Cut joints flush for masonry walls to receive plaster or other direct-applied finishes (other than paint) unless otherwise indicated.

F. Cut joints flush where indicated to receive waterproofing unless otherwise indicated.

3.6 CAVITY WALLS

A. Bond wythes of cavity walls together using one of the following methods:

1. Individual Metal Ties: Provide ties as shown installed in horizontal joints, but not less than one metal tie for 2.67 sq. ft. of wall area spaced not to exceed 24-inches o.c. horizontally and 16-inches o.c. vertically. Stagger ties in alternate courses. Provide additional ties within 12-inches of openings and space not more than 36-inches apart around perimeter of openings. At intersecting and abutting walls, provide ties at no more than 16-inches o.c. vertically.

   a. Where bed joints of wythes do not align, use adjustable (two-piece) type ties.
   b. Where one wythe is of clay masonry and the other of concrete masonry, use adjustable (two-piece) type ties to allow for differential movement regardless of whether bed joints align.

2. Masonry Joint Reinforcement: Installed in horizontal mortar joints.

   a. Where one wythe is of clay masonry and the other of concrete masonry, use adjustable (two-piece) type reinforcement to allow for differential movement regardless of whether bed joints align.

B. Keep cavities clean of mortar droppings and other materials during construction. Bevel beds away from cavity, to minimize mortar protrusions into cavity. Do not attempt to trowel or remove mortar fins protruding into cavity.

3.7 MASONRY-JOINT REINFORCEMENT

A. General: Install entire length of longitudinal side rods in mortar with a minimum cover of 5/8- inch on exterior side of walls, 1/2-inch elsewhere. Lap reinforcement a minimum of 6-inches.

1. Space reinforcement not more than 16-inches o.c.
2. Space reinforcement not more than 8-inches o.c. in foundation walls and parapet walls.

3. Provide reinforcement not more than 8-inches above and below wall openings and extending 12-inches beyond openings in addition to continuous reinforcement.

B. Interrupt joint reinforcement at control and expansion joints unless otherwise indicated.

C. Provide continuity at wall intersections by using prefabricated T-shaped units.

D. Provide continuity at corners by using prefabricated L-shaped units.

E. Cut and bend reinforcing units as directed by manufacturer for continuity at corners, returns, offsets, column fireproofing, pipe enclosures, and other special conditions.

3.8 CONTROL AND EXPANSION JOINTS

A. General: Install control- and expansion-joint materials in unit masonry as masonry progresses. Do not allow materials to span control and expansion joints without provision to allow for in-plane wall or partition movement.

B. Control Joints: Designed to reduce restraint and permit longitudinal movement. Per NCMA Tek Note 10-2C and 10-4, proper control joint spacing is required for concrete masonry walls.

1. Single-Wythe Concrete Masonry Units: Joints shall not exceed the lesser of a maximum panel length to height ration of 1-1/2:1 or a distance of 25 feet.
2. Show locations of joints on Drawings.

C. Form control joints in concrete masonry as follows:

1. Install preformed control-joint gaskets designed to fit standard sash block.

3.9 LINTELS

A. Install steel lintels where indicated.

B. Provide masonry lintels where shown and where openings of more than 24-inches for block-size units and 12-inches for block-size units are shown without structural steel or other supporting lintels.

C. Provide minimum bearing of 8-inches at each jamb unless otherwise indicated.

3.10 FLASHING

A. General: Install embedded flashing at ledges and other obstructions to downward flow of water in wall where indicated.

B. Install flashing as follows unless otherwise indicated:

1. Prepare masonry surfaces so they are smooth and free from projections that could puncture flashing. Where flashing is within mortar joint, place through-wall flashing on sloping bed of mortar and cover with mortar. Before covering with mortar, seal penetrations in flashing with adhesive, sealant, or tape as recommended by flashing manufacturer.
2. At lintels, extend flashing a minimum of 6-inches into masonry at each end. At heads and sills, extend flashing 6-inches at ends and turn up not less than 2-inches to form end dams.
3. Interlock end joints of ribbed sheet metal flashing by overlapping ribs not less than 1-1/2-inches or as recommended by flashing manufacturer, and seal lap with elastomeric sealant complying with requirements in Section 079200 "Joint Sealants" for application indicated.
4. Install metal drip edges and sealant stops with ribbed sheet metal flashing by interlocking hemmed edges to form hooked seam. Seal seam with elastomeric sealant complying with requirements in Section 079200 "Joint Sealants" for application indicated.
5. Install metal drip edges beneath flexible flashing at exterior face of wall. Stop flexible flashing 1/2-inch back from outside face of wall and adhere flexible flashing to top of metal drip edge.
6. Install metal flashing termination beneath flexible flashing at exterior face of wall. Stop flexible flashing 1/2-inch back from outside face of wall and adhere flexible flashing to top of metal flashing termination.
7. Cut flexible flashing off flush with face of wall after masonry wall construction is completed.

C. Install single-wythe CMU flashing system in bed joints of CMU walls where indicated to comply with manufacturer's written instructions. Install CMU cell pans with upturned edges located below face shells and webs of CMUs above and with weep spouts aligned with face of wall. Install CMU web covers so that they cover upturned edges of CMU cell pans at CMU webs and extend from face shell to face shell.

D. Install reglets and nailers for flashing and other related construction where they are shown to be built into masonry.

## 3.11 REINFORCED UNIT MASONRY

A. Temporary Formwork and Shores: Construct formwork and shores as needed to support reinforced masonry elements during construction.

1. Construct formwork to provide shape, line, and dimensions of completed masonry as indicated. Make forms sufficiently tight to prevent leakage of mortar and grout. Brace, tie, and support forms to maintain position and shape during construction and curing of reinforced masonry.

2. Do not remove forms and shores until reinforced masonry members have hardened sufficiently to carry their own weight and other loads that may be placed on them during construction.

B. Placing Reinforcement: Comply with requirements in TMS 602/ACI 530.1/ASCE 6.

C. Grouting: Do not place grout until entire height of masonry to be grouted has attained enough strength to resist grout pressure.

1. Comply with requirements in TMS 602/ACI 530.1/ASCE 6 for cleanouts and for grout placement, including minimum grout space and maximum pour height.
2. Limit height of vertical grout pours to not more than 60-inches.

3.12 FIELD QUALITY CONTROL

A. Testing and Inspecting: Owner will engage special inspectors to perform tests and inspections and prepare reports. Allow inspectors access to scaffolding and work areas as needed to perform tests and inspections. Retesting of materials that fail to comply with specified requirements shall be done at Contractor's expense.

A. Inspections: Special inspections according to Level B in "International Building Code."

1. Begin masonry construction only after inspectors have verified proportions of site-prepared mortar.
2. Place grout only after inspectors have verified compliance of grout spaces and of grades, sizes, and locations of reinforcement.
3. Place grout only after inspectors have verified proportions of site-prepared grout.

B. Testing Prior to Construction: One set of tests.

C. Testing Frequency: One set of tests for each 5000 sq. ft. of wall area or portion thereof.

D. Concrete Masonry Unit Test: For each type of unit provided, according to ASTM C140 for compressive strength.

E. Mortar Aggregate Ratio Test (Proportion Specification): For each mix provided, according to ASTM C780.

G. Grout Test (Compressive Strength): For each mix provided, according to ASTM C1019.

F. Remove and replace masonry units that are loose, chipped, broken, stained, or otherwise damaged or that do not match adjoining units. Install new units to match adjoining units; install in fresh mortar, pointed to eliminate evidence of replacement.

B. Pointing: During the tooling of joints, enlarge voids and holes, except weep holes, and completely fill with mortar. Point up joints, including corners, openings, and adjacent construction, to provide a neat, uniform appearance. Prepare joints for sealant application, where indicated.

C. In-Progress Cleaning: Clean unit masonry as work progresses by dry brushing to remove mortar fins and smears before tooling joints.

D. Final Cleaning: After mortar is thoroughly set and cured, clean exposed masonry as follows:

1. Remove large mortar particles by hand with wooden paddles and nonmetallic scrape hoes or chisels.
2. Test cleaning methods on sample wall panel; leave one-half of panel uncleaned for comparison purposes. Obtain Architect's approval of sample cleaning before proceeding with cleaning of masonry.
3. Wet wall surfaces with water before applying cleaners; remove cleaners promptly by rinsing surfaces thoroughly with clear water.
4. Clean concrete masonry by applicable cleaning methods indicated in NCMA TEK 8-4A.

3.14 MASONRY WASTE DISPOSAL

A. Salvageable Materials: Unless otherwise indicated, excess masonry materials are Contractor's property. At completion of unit masonry work, remove from Project site.

B. Waste Disposal as Fill Material: Dispose of clean masonry waste, including excess or soil-contaminated sand, waste mortar, and broken masonry units, by crushing and mixing with fill material as fill is placed.

1. Crush masonry waste to less than 4-inches in each dimension.
2. Mix masonry waste with at least two parts of specified fill material for each part of masonry waste. Fill material is specified in Section 312000 "Earth Moving."
3. Do not dispose of masonry waste as fill within 18-inches of finished grade.

C. Masonry Waste Recycling: Return broken CMUs not used as fill to manufacturer for recycling.

D. Excess Masonry Waste: Remove excess clean masonry waste that cannot be used as fill, as described above or recycled, and other masonry waste, and legally dispose of off Owner's property.

END OF SECTION 042200